SaunaTræ

Naturlig kvalitet

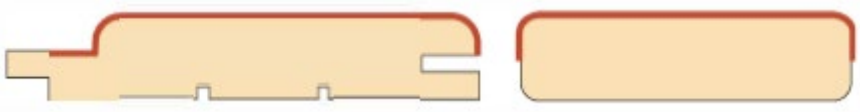
Kvalitetsbeskrivelse af ASP / TERMOASP / RØDEL

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SaunaTræ ApS

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The material is sorted into quality classes based on the conditions below.
Up to 5% of the volume can be of lower grade.

Grading will be carried out by the visible face (if it's definated) or by the better face.

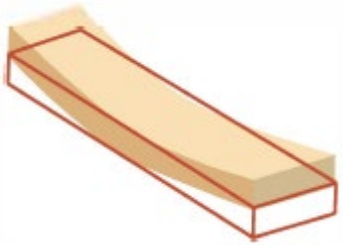
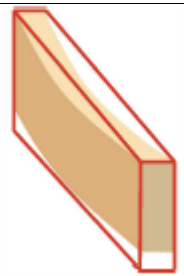
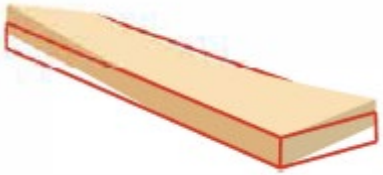


Defect	Grade A		Grade AB	
	Visible face	**Back face**	**Visible face**	**Back face**
DEAD KNOTS	not allowed	allowed	allowed	allowed
BROKEN KNOTS	not allowed	allowed	allowed	allowed
KNOT HOLES	not allowed	allowed if not through the whole board	max diameter 5 mm through the whole board	max diameter 5 mm through the whole board
NATURAL STRUCTURES AROUND KNOTS	not allowed	not allowed	not allowed	not allowed
END SHAKES	max size 10 mm	max size 10 mm	max size 10 mm	max size 10 mm
SHAKES	not allowed	not allowed	not allowed	not allowed
SURFACE SHAKES	not allowed	allowed	allowed	allowed
WANE	not allowed	allowed, but must not affect installation	not allowed	allowed, but must not affect installation
MECHANICAL DEFECTS	not allowed	allowed, but must not affect installation	not allowed	allowed, but must not affect installation
HIT AND MISS	not allowed	max 1/2 of board width	not allowed	max 1/2 of board width
FEED ROLLER MARKS	not allowed	allowed, but must not affect installation	not allowed	allowed, but must not affect installation
ROT / BLUE STAIN / BARK	not allowed	max 5% of surface area	not allowed	max 5% of surface area

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SCARS	not allowed	allowed	allowed	allowed
DISCOLORATION	allowed	allowed	allowed	allowed
INSECT HOLES	not allowed	not allowed	not allowed	not allowed

<table>
<tr><td colspan="2">Bow</td><td colspan="2">CUP</td><td rowspan="4">Tolerances:

cover width: +/-3mm
thickness: +/-1 mm
length: +10/-3mm
per linear meter</td></tr>
<tr><td></td><td>Bench boards max 15 mm per meter. Wall panels max 25 mm per meter.</td><td></td><td>Max 2.5% of the board</td></tr>
<tr><td colspan="2">SPRING, CROOK</td><td colspan="2">TWIST</td></tr>
<tr><td></td><td>Bench boards max 6 mm per meter. Wall panels max 10 mm per meter.</td><td></td><td>Bench boards max 6 mm per meter. Wall panels max 9 mm per meter</td></tr>
</table>